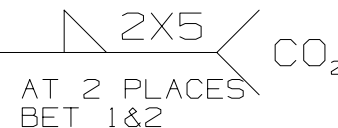




1) FORMING TO FORMING	
< 500	±0.5
> 500	±0.8
2) CD BETWEEN HOLES	
IN ONE PLANE	±0.2
IN DIFF PLANE	±0.5
3) FORM TO PIERCE	±0.5
4) ANGULAR TOLERANCE	±1°
5) HOLE SIZES	±0.2/-0
6) SLOT SIZES	±0.8
7) GENERAL TOLERANCES	±
UP TO 300	±0.8
ABOVE 300	±1.0
8) FLANGE WIDTH	±1.0/-0.7
9) JOGGLE DEPTH	±0.3/0



AEZ

5) PART SHOULD BE PRIMED AS PER PS529, Procedure-2



AE 1
AD

ALL DIMENSIONS ARE IN mm.	CHECK DRG WITH LATEST CHANGE No.
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